



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 167243-A



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Helistream Inc (CHEST01)

3000 Airway Avenue, Suite 350 Costa Mesa, CA, 92626 USA ph:(714) 662-3163 fx:(714) 662-1687.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg1		
100	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging1		
110	HandFinish	1 pcs		11/17/17	0.00	1.03	HandFinish4		12-12-21
120	QC	1 pcs		11/17/17	0.00	0.00	QC5		17-12-21
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A FM138040-40	4	177	0	0
	AN3-16A F117441	2	35	0	0
	AN310-4 5000528	3	115	0	0
	AN310C4 5000524	2	31	0	0
	AN4-12 FM1382070	3	38	0	0
	AN5-17A 5006308	4	19	0	0
	D2530 5009604	1	16	0	0
	D2535 5014107	2	25	0	0
	D2537 5018107	2	33	0	0
	D3913-041 5020417	1	2	0	0
	D3914-041 5021400	1	4	0	0
	D3917-3 5011156	6	64	0	0
	D3953-17 5011766	2	22	0	0
	D3953-19 5018036	1	12	0	0
	D3953-21 5020096	1	14	0	0
	D3953-3 5014257	2	18	0	0
	D3953-7 5018027	2	9	0	0
	D3953-9 5018883	2	12	0	0
	D3969-3 5019258	1	11	0	0
	MS21042L3	6	862	0	0
	MS21042L5 5000559	4	488	0	0
	MS24665-151 5015886	3	95	0	0
	MS24665-300	2	41	0	0
	NAS1149C0432R 5025742	2	1,402	0	0
	NAS1149F0332P 5020603	8	3,231	0	0
	NAS1149F0432P 5000685	6	923	0	0
	NAS1149F0563P	4	180	0	0

QA Closed:

Date:

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																			
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐																																																	
NCR No. _____						Water Jet ☐																																																	
Date: _____						Prod. Eng. Coord. ☐																																																	
						Rec/Store/Packaging ☐																																																	
						Supplier ☐																																																	
						Engineering ☐																																																	
						Quality ☐																																																	
						Other ☐																																																	
Job No: 167243-A Mfg Date: 12/21/17 Start up Operation				Change No: _____ Operation: _____ Revision: _____ PART NO: D4030-041 Long Basket Assembly (350)																																																			
MRB (QSI042) Approval _____ _____				Completed By _____																																																			
Lead hand / Supervisor Approval Verification _____				QC / QA Coordinator Approval _____																																																			
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